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AMENDMENT UNDER 37 C.F.R. § 1.116

US Application No. 10/648,280

Attorney Docket No. Q76402

Art Unit No. 1772

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the

application:

LISTING OF CLAIMS:

1. (currently amended) A cover sheet package comprising:

a thin film cover sheet including a resin film, the thin film cover sheet having an

adhesive film formed on one side surface of the resin film, and which is adhered via the adhesive

film to a recording surface of a disk substrate of an optical disk;

a peeling sheet which is peelably adhered on a surface of the adhesive film of the

cover sheet and which is peeled before the cover sheet is adhered to the recording surface of the

disk substrate; and

a protective sheet which is peelably adhered on a surface of the resin film of the

cover sheet,

wherein, when an adhesive force for adhering the peeling sheet to the adhesive

film of the cover sheet is indicated by AP₁ and an adhesive force for adhering the protective

sheet to the resin film of the cover sheet is indicated by AP₂, the peeling sheet is adhered to the

adhesive film of the cover sheet and the protective sheet is adhered to the resin film of the cover

sheet so that the relationship $AP_1 \le AP_2$ is satisfied,

wherein the adhesive force AP₁ is set to be a value selected from a range of 5 to 50

(gf/cm), and the adhesive force AP₂ is set to be a value selected from a range of $(AP_1 \times 1.0)$ to

 $(AP_1 \times 3.0)$, and

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wherein a total thickness of the cover sheet, the resin film and the adhesive film is a value in a range from 80 μ m to 110 μ m.

- 2. (canceled).
- 3. (canceled).
- 4. (withdrawn) A method of manufacturing a cover sheet package, the method comprising:

preparing a laminated sheet material which has a resin film, an adhesive film, a peeling sheet and a protective sheet;

cutting the protective sheet, the resin film and the adhesive film;

forming an opening by punching the protective sheet, the resin film and the adhesive film in an annular configuration, cutting annular configuration portions thereof away from other portions thereof, and punching the peeling sheet at a center circle of the annular configuration;

forming the resin film and the adhesive film into a cover sheet to be adhered to a disk substrate; and

adhering the peeling sheet to the adhesive film of the cover sheet and the protective sheet to the resin film of the cover sheet so that the relationship $AP1 \le AP2$ is satisfied when AP1 indicates an adhesive force for adhering the peeling sheet to the adhesive film of the

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cover sheet and AP2 indicates an adhesive force for adhering the protective sheet to the resin film of the cover sheet.

5. (withdrawn) A method of manufacturing a cover sheet package according to claim 4, further comprising:

setting the adhesive force AP1 to a value selected from a range of 5 to 50 (gf/cm);

and

setting the adhesive force AP2 to a value selected from a range of (AP1 \times 1.0) to (AP1 \times 3.0).

6. (withdrawn) A method of manufacturing a cover sheet package according to claim 5, further comprising:

adjusting a total thickness of the cover sheet, the resin film and the adhesive film to a value in a range from 80 μm to 110 μm .

7. (withdrawn) A method of manufacturing a cover sheet package comprising:

preparing a laminated sheet material which has a resin film, an adhesive film, a

peeling sheet and a protective sheet;

cutting the resin film, the adhesive film and the peeling sheet;

forming the resin film and the adhesive film into a cover sheet to be adhered to a disk substrate;

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forming an opening at a center of the laminated sheet by punching the peeling sheet and the cover sheet in a disk configuration, cutting disk configuration portions thereof away from other portions thereof, and punching the protective sheet at the center of the laminated sheet; and

adhering the peeling sheet to the adhesive film of the cover sheet and the protective sheet to the resin film of the cover sheet so that the relationship $AP1 \le AP2$ is satisfied when AP1 indicates an adhesive force for adhering the peeling sheet to the adhesive film of the cover sheet and AP2 indicates an adhesive force for adhering the protective sheet to the resin film of the cover sheet.

8. (withdrawn) A method of manufacturing a cover sheet package according to claim 7, further comprising:

setting the adhesive force AP1 to a value selected from a range from 5 to 50 (gf/cm); and

setting the adhesive force AP2 to a value selected from a range from (AP1 \times 1.0) to (AP1 \times 3.0).

9. (withdrawn) A method of manufacturing a cover sheet package according to claim 8, further comprising:

adjusting a total thickness of the cover sheet, the resin film and the adhesive film to a value in a range from $80~\mu m$ to $110~\mu m$.

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10. (currently amended) The cover sheet package of claim [[2]] 1, wherein peeling

material including silicone is coated on an attaching a surface of the peeling sheet which adheres

to the adhesive film.

11. (currently amended) The cover sheet package of claim [[4]] 10, wherein

adhesive material including vinyl acetate is coated on an attaching a surface of the protective

sheet which adheres to the resin film.

12. (withdrawn) A method of producing an optical disk using the cover sheet

package of claim 1.

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